## Amendment to the Claims:

The following listing of claims replaces all previous versions and listings of claims:

1. (Currently Amended) A method of horizontally structured CAD/CAM modeling and manufacturing process for one of fixtures and tooling, comprising:

selecting a contact area geometry for tooling or fixture modeling;

generating a tooling model exhibiting an associative relationship with said contact area geometry corresponding to said-contact area geometry;

virtual machining said tooling model to generate said fixtures and tooling;

generating machining instructions to create said fixtures and tooling; and

said-tooling model-exhibiting an associative relationship with said contact area
geometry.

- 2. (Original) The method of Claim 1 wherein said contact area geometry corresponds to a dimension of said tool or fixture.
- (Original) The method of Claim 1 wherein said contact area geometry is twodimensional.
- 4. (Original) The method of Claim 1 wherein said associative relationship is a parent/child relationship.
- 5. (Original) The method of Claim 1 wherein said tooling model is a three dimensional parametric solid model generated by extruding a reference set geometry of said contact area geometry.
  - 6. (Cancelled)
- (Original) The method of Claim 6 wherein said associative relationship is a
  parent/child relationship.

- 8. (Original) The method of Claim 1 wherein said machining instructions comprise process sheets, drawings and documentation defining a part.
- 9. (Original) The method of Claim 1 wherein said machining instructions exhibit an associative relationship with said tooling model.
- 10. (Original) The method of Claim 9 wherein said associative relationship is a parent/child relationship.
  - 11. (Original) The method of Claim 1 further including creating extracts.
- 12. (Original) The method of Claim 11 wherein said extracts comprise replicated models of said tooling model at various operations of said manufacturing.
- 13. (Original) The method of Claim 12 wherein said extracts are used to generate process sheets.
- 14. (Currently amended) A horizontally structured CAD/CAM model for one of fixtures and tooling, comprising:
  - a selected contact area geometry for tooling or fixture modeling;
- a tooling model exhibiting an associative relationship with said contact area geometry that corresponds to said contact area geometry, and generated from said selected contact area geometry;
- said tooling model including virtual machining operations to generate said fixtures and tooling; and
- said-tooling-model-exhibiting-an associative relationship-with-said-contact-area geometry.
- 15. (Original) The model of Claim 14 wherein said contact area geometry corresponds to a dimension of said tool or fixture.
- 16. (Original) The model of Claim 14 wherein said contact area geometry is twodimensional.

- 17. (Original) The model of Claim 14 wherein said associative relationship is a parent/child relationship.
- 18. (Original) The model of Claim 14 wherein said tooling model is a three dimensional parametric solid model generated by extruding a reference set geometry of said contact area geometry.
  - 19. (Cancelled)
- 20. (Original) The model of Claim 19 wherein said associative relationship is a parent/child relationship.
- 21. (Original) The model of Claim 14 further including machining instructions generated to create said fixtures and tooling said machining instructions comprise process sheets, drawings and documentation defining a part.
- 22. (Original) The model of Claim 21 wherein said machining instructions exhibit an associative relationship with said tooling model.
- 23. (Original) The model of Claim 22 wherein said associative relationship is a parent/child relationship.
  - 24. (Original) The model of Claim 14 further including extracts.
- 25. (Original) The model of Claim 24 wherein said extracts comprise replicated models of said tooling model at various virtual machining operations.
- 26. (Original) The model of Claim 25 wherein said extracts are used to generate process sheets.
- 27. (Currently amended) A horizontally structured CAD/CAM tooling model for one of fixtures and tooling, comprising:

a selected contact area geometry for tooling or fixture modeling;

said tooling model corresponding to and generated from said contact area geometry and exhibiting an associative relationship with said contact area geometry;

said tooling model including virtual machining operations to generate said fixtures and tooling; and

said-tooling-model exhibiting-an-associative relationship with said-contact area geometry.

- (Original) The tooling model of Claim 27 wherein said contact area geometry 28. corresponds to a dimension of said tool or fixture.
- (Original) The tooling model of Claim 27 wherein said contact area geometry 29. is two dimensional.
- (Original) The tooling model of Claim 27 wherein said associative 30. relationship is a parent/child relationship.
- (Original) The tooling model of Claim 27 wherein said tooling model is a 31. three dimensional parametric solid model generated by extruding a reference set geometry of said contact area geometry.
  - 32. (Cancelled)
- (Original) The tooling model of Claim 32 wherein said associative 33. relationship is a parent/child relationship.
- (Original) The tooling model of Claim 27 further including machining 34. instructions generated to create said fixtures and tooling said machining instructions comprise process sheets, drawings and documentation defining a part.
- (Original) The tooling model of Claim 34 wherein said machining instructions 35. exhibit an associative relationship with said tooling model.
- (Original) The tooling model of Claim 35 wherein said associative 36. relationship is a parent/child relationship.
  - 37. (Original) The tooling model of Claim 27 further including extracts.
- (Original) The tooling model of Claim 37 wherein said extracts comprise 38. replicated models of said tooling model at various virtual machining operations.

- 39. (Original) The tooling model of Claim 38 wherein said extracts are used to generate process sheets.
- 40. (Currently amended) A storage medium encoded with a machine-readable computer program code for horizontally structured CAD/CAM modeling and manufacturing process for one of fixtures and tooling, said storage medium including instructions for causing a computer to implement a method comprising:

selecting a contact area geometry for tooling or fixture modeling;

generating a tooling model exhibiting an associative relationship with said contact area geometry corresponding to said-contact area geometry;

virtual machining said tooling model to generate said fixtures and tooling;
generating machining instructions to create said fixtures and tooling; and
said-tooling model-exhibiting-an-associative relationship with said-contact-area
geometry.

- 41. (Original) The storage medium of Claim 40 wherein said contact area geometry corresponds to a dimension of said tool or fixture.
- 42. (Original) The storage medium of Claim 40 wherein said contact area geometry is two-dimensional.
- 43. (Original) The storage medium of Claim 40 wherein said associative relationship is a parent/child relationship.
- 44. (Original) The storage medium of Claim 40 wherein said tooling model is a three dimensional parametric solid model generated by extruding a reference set geometry of said contact area geometry.
- 45. (Original) The storage medium of Claim 40 wherein said tooling model exhibits an associative relationship with said contract area geometry.
- 46. (Original) The storage medium of Claim 40 wherein said machining instructions comprise process sheets, drawings and documentation defining a part.

- 47. (Cancelled)
- 48. (Original) The storage medium of Claim 40 further including instructions for causing a computer to implement a method for creating extracts.
- 49. (Original) The storage medium of Claim 48 wherein said extracts comprise replicated models of said tooling model at various operations of said manufacturing.
- 50. (Currently amended) A computer data signal for horizontally structured CAD/CAM modeling and manufacturing process for one of fixtures and tooling, said computer data signal comprising code configured to cause a computer to implement a method comprising:

selecting a contact area geometry for tooling or fixture modeling;

generating a tooling model exhibiting an associative relationship with said contact area geometry corresponding to said contact area geometry;

virtual machining said tooling model to generate said fixtures and tooling;

generating machining instructions to create said fixtures and tooling; and
said-tooling-model-exhibiting an associative relationship with said-contact-area
geometry.

- 51. (Original) The computer data signal of Claim 50 wherein said contact area geometry corresponds to a dimension of said tool or fixture.
- 52. (Original) The computer data signal of Claim 50 wherein said contact area geometry is two-dimensional.
- 53. (Original) The computer data signal of Claim 50 wherein said associative relationship is a parent/child relationship.
- 54. (Original) The computer data signal of Claim 50 wherein said tooling model is a three dimensional parametric solid model generated by extruding a reference set geometry of said contact area geometry.
  - 55. (Cancelled)

56. (Original) The computer data signal of Claim 50 wherein said machining instructions comprise process sheets, drawings and documentation defining a part.

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- 57. (Original) The computer data signal of Claim 50 wherein said machining instructions exhibit an associative relationship with said tooling model.
- 58. (Original) The computer data signal of Claim 50 further including code configured to cause a computer to implement a method for creating extracts.
- 59. (Original) The computer data signal of Claim 58 wherein said extracts comprise replicated models of said tooling model at various operations of said manufacturing.
- (Newly added) The method of Claim 1, wherein said tooling model comprises 60. at least one of an element, a characteristic, and a relationship of at least one of a part model, a reference set, a virtual blank, and a master process model.
- (Newly added) The model of Claim 14, wherein said tooling model comprises at least one of an element, a characteristic, and a relationship of at least one of a part model, a reference set, a virtual blank, and a master process model.
- (Newly added) The model of Claim 27, wherein said tooling model comprises 62. at least one of an element, a characteristic, and a relationship of at least one of a part model, a reference set, a virtual blank, and a master process model.
- (Newly added) The storage medium of Claim 40, wherein said tooling model 63. comprises at least one of an element, a characteristic, and a relationship of at least one of a part model, a reference set, a virtual blank, and a master process model.
- (Newly added) The computer data signal of Claim 50, wherein said tooling 64. model comprises at least one of an element, a characteristic, and a relationship of at least one of a part model, a reference set, a virtual blank, and a master process model.